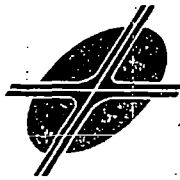


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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date February 11, 1986

To Erik Voldbaek ✓

From Ken Rone

Copies to Jim Post ✓

Subject Activity Report
Week Ending 2/9/86

1. F.L. Smidth representative here to assist in changing the high speed pinion shaft seal. One of the two pinion shaft bearings had spun in the base. This was the only unusual finding. Pinion gear face looked very good and absolutely free of pitting.
2. All quarry development activities put on indefinite hold pending outcome of Genstar's second plant trial. ~~Only activities to progress will be permitting activities and activities related to the delivery of the second trial quantity.~~
3. Unable to provide payroll deduction plan covering mechanic's overalls as requested by an employee due to the variability of the charges. It is not a fixed fee arrangement.
4. Local news reported that pot liner was to be burned in a S.E. Oregon cement kiln.
5. Attended site visit meeting at Blubber Bay. See trip report.
6. Issued purchase order to Austin Co. for design and construct contract for west wall of clinker shed.
7. Notified by Genstar that last barge of Type II clinker received on 1/28/86, analyzed at 59% C₃S, 2.9% MgO and 1.3% free lime. Approximately 2,000 tons of cement were produced from this clinker and is now shipped. 3,500 tons of clinker remain which we will grind as Type I blended with Durkee clinker. No state certified work is being shipped from the contaminated silos, however non-certified cement sales are being handled in normal fashion.
8. Seattle Steel Co., indicated they would purchase at \$5.00/ton F.O.B. our plant, 300 tons/month of limerock contingent on acceptance of first load. Shipments will be by rail.
9. Showed safety movie. No accidents. No visitors.

KJR:lmb

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